Hand calculation of PI to 20 digits

The following seven pages contain the hand calculation of PI to 20 digits of which there was an error of 14 units in the last digit, effected the last two digits and resulted in 18 correct digits. This is more than digits needed for most every day needs. The planet Pluto is on the average 6,000,000,000 km from the sun, this would be 6X10^15 mm, so this value of PI would give the circumference the nearest mm. This example has several problems first we do not know the distance to the mm and the orbit is not a circle or a perfect ellipse.

In 1706 John Machin discovered the following formula relation and used it to calculate 100 digits of PI. This formula has become one of the most used since it was discovered, PI = 4 * (4 * ATN(1/5) - ATN(1/239). The function $ATN(X) = X - X^3/3 + X^5/5 - X^7/7 + X^9/9$ etc. this relation can be used to calculated the ATN function. -

The first three pages are for the of the ATN(1/5). The forth page is for has the final calculations to produce the final value of PI. The last three are the calculation of ATN(1/239). In the left margin I produced a table of values 57121 and as a check the last value is 10 times so I would know that there were no errors.

I started the hand calculation doing 10 digits and then expanded it to this 20 digit example, which rook about 2 hours. To do the full 40 digit would take a full day. I have started to do the work on 40 digits with 4 10 digits group and I have found it to hard to keep the columns straight, I will have to start over with 5 digit groups. To equal the work of John Machin would take several weeks and a whole lot more paper. To do 100 digits the 1/5 has 70 terms while the 1/239 has 21 terms and each term has 5 times as many digits as the example here.

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                      49880
     19739
                             75838
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AW(\$) 19739 55598 49880 75838 XY YXAM(\$) 18958 223.93 99523 03352 -ATN(\$) 00418 40760 02074 72387 T/4 .78539 81633 97448 30965 XY TT 3.14159 2653589793 23860

239) 1. 00000 00000 00000 00000 1956 440 239 2010 1912 1912 1980 196 2151 717 478 57121

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